

Thermal Shock Character(熱循環特性)

※Character Condition(特性條件):

1	I/P Voltage(Vac)(輸入電壓)	/
2	I/P Frequency(Hz)(輸入頻率)	/
3	Output Load(輸出負載)	/
4	Ambient Temp.(°C)(環境溫度)	-30°C ~ 75°C
5	Recovery Time/恢復時間	Room temp. 2H
6	Sample Size(取樣數)	3PCS

※Character Equipment(特性設備):

ITEM	Equipment Item(設備)	Model No. / Manufacturer(製造商和型號)
1	Temperature Chamber (恆溫箱)	HUA QI/100L
2	AC Source(變頻器)	ALL POWER/APG-1005N
3	Power Meter(功率表)	YOKOGAWA/WT310
4	DC Load(DC負載)	ITECH/IT8512+
5	Voltage insulation Characterer (耐壓絕緣特性儀)	EXTECH/7122

※Character Condition:

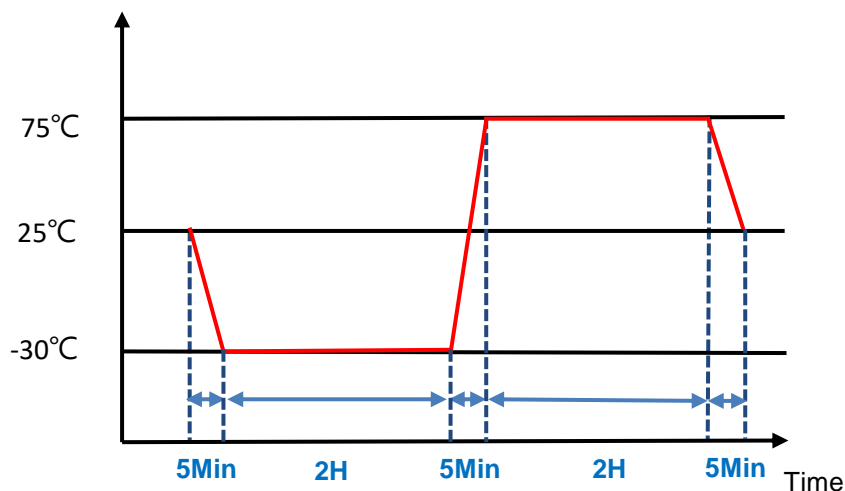
Heat Cycle Character	
Condition:	POWER UNIT at Tstg min (30min)- Tstg max (30min) for 100cycles.

※Performance Criteria:

After Heat impulse Character and the inspection depend on	a. Parts can't break and damage./產品不能有明顯外觀不良，如開裂/脫落/變形等
	b. Specification of electricity can't loss efficiency/電性必須滿足產品規格
	c. Hi-Pot & insulation resist can't loss efficiency/安規性能不能降低

※Character Data(特性數據):

NO.	Character	Cycle	Point a	Point b	Point c	/
1	Tstg: -30°C ↔ Tstg: 75°C	100	OK	OK	OK	/
2		100	OK	OK	OK	/
3		100	OK	OK	OK	/



Vibration Character(震動特性)

※Character Condition(特性條件)：

1	I/P Voltage(Vac)(輸入電壓)	100Vac
2	I/P Frequency(Hz)(輸入頻率)	60Hz
3	Output Load(輸出負載)	Full Load
4	Ambient Temp.(°C)(環境溫度)	25°C
5	Sample Size(取樣數)	3PCS
6		

※Character Equipment(特性設備)：

ITEM	Equipment Item(設備)	Model No. / Manufacturer(製造商和型號)
1	AC Source(變頻器)	ALL POWER/APG-1005N
2	Power Meter(功率表)	YOKOGAWA/WT310
3	DC Load(DC負載)	ITECH/IT8512+
4	Vibration generator(震動發生器)	KONGJIAN ZHONGLI / HG-70ZY

※Character Condition：

Vibration Character	
Frequency range：	10Hz-55Hz
Acceleration：	2G
Direction：	X,Y,Z

※Performance Criteria:

After vibration Character that standart by	a. No marked defects shall be allowed for appearance and inner parts like crack, peeling, deformation etc. by drop Character.(產品不能有明顯外觀不良，如開裂/脫落/變形等)
	b.Safety Character must not be reduced(安規性能不能降低)
	c. The electrical function are normal.(電性功能正常)

※Character Data(特性數據)：

NO.	Before(Vo)	Time	After(Vo)	Point a	Point b	Point c	/	/
1	11.91	3H	11.88	OK	OK	OK	/	/
2	11.89		11.86	OK	OK	OK	/	/
3	11.95		11.90	OK	OK	OK	/	/

Noise Simulate Character (噪音特性)

※Character Condition(特性條件):

1	I/P Voltage(Vac)(輸入電壓)	100Vac
2	I/P Frequency(Hz)(輸入頻率)	60Hz
3	Output Load(輸出負載)	Full Load
4	Ambient Temp.(°C)(環境溫度)	25°C
5	Sample Size(取樣數)	1PCS

※Character Equipment(特性設備):

ITEM	Equipment Item(設備)	Model No. / Manufacturer(製造商和型號)
1	High Frequecny Noise Simulator(高頻噪音特性儀)	PRM-24A/PRIMA
2	AC Source(變頻器)	ALL POWER/APG-1005N
3		

AC Line Impulse Noise Character

※Character Condition(特性條件):

1) Asynchronous	
Source voltage / Frequency	100VAC / 60Hz, Single phase.
Pulse duration	50ns , 1000 ns
Period repetition	10 ms
Polarity	Positive / Negative, ±
Severity levels	2 KV for AC line.
Character time	1 minutes for each Character condition.
Phase angle	0~360 degrees.(Time of 3 times Character is 10sec)
2)Synchronous	
Source voltage / Frequency	100VAC / 60Hz, Single phase.
Pulse duration	50ns , 1000 ns
Period repetition	10~35 ms. (Time of 3 times Character is 10sec)
Polarity	Positive / Negative, ±
Severity levels	2 KV for AC line.
Character time	1 minutes for each Character condition.
Phase angle	0~180 degrees.

※Performance Criteria(判定標準):

<input checked="" type="radio"/> Criteria A:	The apparatus continues to operate as intended. No degradation of performance or loss of function is allowed below a performance level specified by the manufacturer, when the apparatus is used as intended. In some cases the performance level may be replaced by a permissible loss of performance.
<input type="radio"/> Criteria B:	The apparatus continues to operate as intended after the test. No degradation of performance or loss of function is allowed below a performance level specified by the manufacturer, when the apparatus is used as intended. In some cases the performance level may be replaced by a permissible loss of performance. During the test, degradation of performance is however allowed.
<input type="radio"/> Criteria C:	Temporary loss of function is allowed, provided the function self recoverable or can be restored by the operation of controls

※Character Results(特性結果): Pass

MODEL NO. : UNOWT3015-120013SA

(1)算出方法 Calculating Method

根据MIL-HDBK-217的零件数量可靠性预测进行计算每个部件的单个故障率 λ_G ，MTBF通过每个部件的计数计算。

Calculated based on part count reliability projection of MIL-HDBK-217. Individual failure rates λ_G is given to each part and MTBF is calculated by the count of each part.

計算公式：

$$MTBF = \frac{1}{\lambda_{equip}} = \frac{1}{\sum_{i=1}^n N_i(\lambda_g \pi_Q)_i} \times 10^6 \text{時間(Hours)}$$

λ_{equip} ：設備總故障率(故障/ 10^6 時間)

Total Equipment Failure Rate (Failures / 10^6 Hours)

λ_G ：第 i 個通用零件的一般故障率(故障/ 10^6 時間)

Generic Failure Rate for The ith Generic Part(Failures / 10^6 Hours)

N_i ：第i類零件的數量

Quantity of ith Generic Part

n ：不同通用零件類別的數量

Number of Different Generic Part Categories

π_Q ：品質因數

Quality Factor

MTBF

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